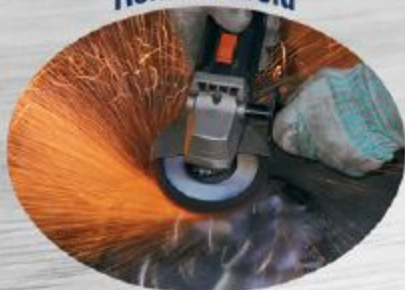


WENDT USA - #4 Finish for Stainless Steel

#4 architectural or commercial finish: Uniform grit lines that are directional in appearance. Produced with 120-180 grit products.

Step 1: Remove Weld



Circular Scratch Pattern - Grind weld down with a 24 - 40 grit aluminum oxide, zirconia, or ceramic:

Flap Disc, Mini Flap Disc, TWINPOWER, Coated QC Disc, Fiber Disc

Linear Scratch Pattern - Grind weld down with a 24-40 grit aluminum oxide, zirconia, or ceramic:

Flap Wheel or Roll, Flap Band, Coated Abrasive Belt

Step 2: Remove Scratch



Circular Scratch Pattern - Remove previous scratch marks with 60 - 80 grit aluminum oxide, zirconia, or ceramic:

Flap Disc, Mini Flap Disc, TWINPOWER, Coarse SCM Flap Disc, Coarse SCM QC or Velcro Disc, Coarse Unitized Disc, Fiber Disc

Linear Scratch Pattern - Remove previous scratch marks with 60 - 80 grit aluminum oxide, zirconia, or ceramic:

Flap Wheel or Roll, Flap Band, Coated Belt, Coarse SCM Belt, Coarse Deburring or Unitized Wheel

Step 3: Finish



Circular Scratch Pattern - #4 Architectural / Commercial finish with 120 - 180 grit aluminum oxide:

Medium SCM Flap Disc, Medium SCM QC or Velcro Disc, Medium Unitized Disc

Linear Scratch Pattern - Finish with 120 - 180 grit aluminum oxide:

Interleaf Flap Wheel or Roll, Medium Finishing Wheel or Roll, Medium SCM Belt, Medium Unitized or Deburring Wheel



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WENDT USA - #4 Sanitary Finish (SA) to #7 Mirror Finish For Stainless Steel

#4 Sanitary Finish (SA): Removal of surface imperfections to prevent bacterial growth. Produced by polishing with 180 - 240 grit products.

#7 Mirror Finish or Directional Mirror Finish: Highly reflective with visible "hazy" polishing lines.

Step 1: #4 SA Finish



Circular Scratch Pattern - Finish with 180 - 240 grit aluminum oxide or silicon carbide:
*Very Fine SCM Flap Disc, QC Disc, Very Fine SCM QC or Velcro Disc,
Very Fine Unitized Disc, Fine or Very Fine Satin QC Disc*

Linear Scratch Pattern - Finish with 180 - 240 grit aluminum oxide or silicon carbide:
*Interleaf Flap Wheel or Roll, Fine or Very Fine Finishing Wheel or Roll,
Very Fine SCM Belt, Very Fine Unitized Wheel*

Step 2: Pre-Polish



Circular Scratch Pattern - Finish with 240 - 320 grit aluminum oxide or silicon carbide:
*Ultra Fine SCM QC or Velcro Disc, Pre-Polish Unitized QC Disc,
Very Fine & Ultra Fine Satin QC Disc*

Linear Scratch Pattern - Finish with 240 - 320 grit aluminum oxide or silicon carbide:
*Fine or Ultra Fine Finishing Wheel or Roll,
Ultra Fine SCM Belt, Very Fine Unitized Wheel*

Step 3: #7 Mirror Finish



Circular Swirl Pattern -
Finish with gray compound:
*Felt Polishing - Disc,
Mini Disc or Cartridge Roll*

Linear Scratch Pattern - Finish with gray compound:
Felt Polishing Flap Wheel or Roll

